

SAFETY FIRST

ALWAYS USE GLOVES, WEAR EYE PROTECTON AND USE RESPIRATION FILTER MASK.

SURFACES

PAINT ONLY ROUGHENED AND CLEANED SURFACES ONLY.

MIXING RATIO:	PAINT 3:1 HARDENER +10%
SPRAYGUN NOZZLE:	1.5-1.7MM
AIR PRESSURE:	3-4 (ATM)
NUMBER OF COATS:	2 CROSSED
SPACE BETWEEN LAYERS:	15 MIN.
POT LIFE MIXED:	2 H.

- 1. MIX WELL PAINT AND HARDENER.**
- 2. ADD THINNER AND MIX AGAIN.**
- 3. POOR MIXED PAINT USING FILTER (125 MESH) TO SPRAYGUN.**
- 4. PAINT 2 LAYERS CROSSED WITH 15 MIN. SPACE BETWEEN LAYERS.**
- 5. CLEAN SPRAYGUN WITH SOLVENT AFTER PAINTING.**
- 6. USE FADE-OUT-THINNER IN OLD AND NEW PAINT LINES IF NEEDED.**

DRYING TIMES

DUST DRY 10 MIN. 20°C.

TOUCH DRY 2 H. 20°C.

TROUGH DRY 24 H. 20°C.

OVEN DRY 60 MIN. 60°C

2K PAINT

IS SOLVENT BASED

INDUSTRIAL PAINT.

PROFESSIONAL USE ONLY.